ION

4201 MAIN STREET, HOUSTON, TEXAS

RENFROW + COMPANY

METALSMITHS

37 Lyerly, Houston, Texas 77022 713-588-1768

GENERAL NOTES

- 1. ELECTRIC LIGHTING CONTRACTOR TO COORDINATE WITH GENERAL CONTRACTOR AND RENFROW METALSMITHS.
- 2. CONDUIT MUST BE INSTALLED INSIDE COLUMNS DURING FABRICATION.
- 3. ALL HOLES IN STEEL PLATES FOR CONDUIT PASS THRU MUST HAVE EASED EDGES.
- 4. ALL OBSTACLES ON JOBSITE MUST BE REMOVED PRIOR TO INSTALLATION. 5. THE INTEGRITY OF THE VAULT STRUCTURE MUST BE CONFIRMED BY THE PROJECT STRUCTURAL ENGINEER.

MATERIAL LIST

- 1. STEEL PLATE: ASTM A572 GRADE 50. 2. STEEL PIPE: ASTM A53 GRADE B SCHEDULE 40
- 3. EXPOSED METAL FINISH: PAINT TBD
- 4. STRUCTURE SHALL CONFORM TO AESS 3 AS LISTED BELOW
- 5. FINISH TO BE TNEMEC PAINT.

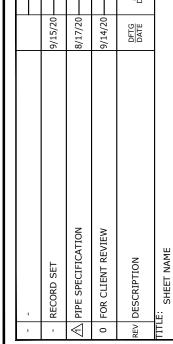
CATEGORY CHARACTERISTICS	AESS 3	
SURFACE PREPARATION SHALL CONFORM TO SSPC-SP 2	-	
SHARP EDGES GROUND SMOOTH	X	
CONTINUOUS WELD APPEARANCE	X	
STANDARD STRUCTURAL BOLTS	X	
INSTALL ALL BOLTS ON THE SAME SIDE OF CONNECTION, AND PROVIDE A CONSISTENT ORIENTATION BETWEEN BEAMS	X	
REMOVE ALL ERECTION AIDS, AND REPAIR UNSIGHTLY SURFACES RESULTING FROM TEMPORARY BRACES	X	
REMOVE WELD SPATTERS	X	
REMOVE ALL BACKING AND RUN OUT TABS	X	
VISUAL SAMPLES	MOCK-UP	
SURFACE PREPARATION SHALL CONFORM TO SSPC-SP 6	X	
ONE-HALF STANDARD FABRICATION TOLERANCES	X	
JOINT GAPS (MITERS, COPES & CUTS) SHALL NOT TO EXCEED 1/2"	-	
FABRICATION MARKS NOT APPARENT	X	
WELDS UNIFORM AND SMOOTH	X	
MILL MARKS REMOVED	Х	
BUTT AND PLUG WELDS GROUND SMOOTH AND FILLED	X	
HSS WELD SEAMS ORIENTED PER CONTRACT DOCUMENTS	X	
CROSS SECTIONAL ABUTTING SURFACE ALIGNED	X	
JOINT GAP TOLERANCES MINIMIZED, NOT TO EXCEED 1/8"	X	
ALL WELDED CONNECTIONS	X	

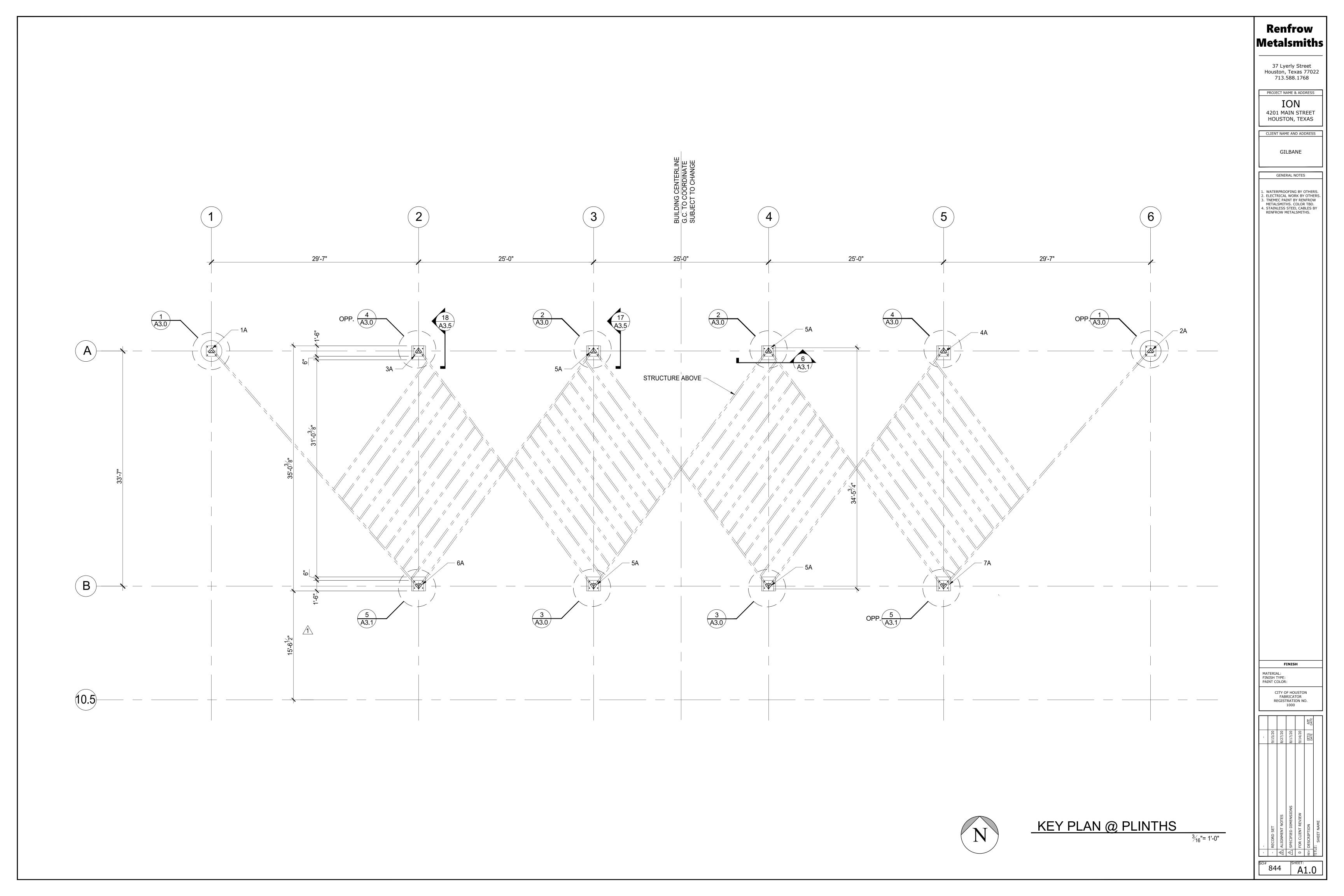
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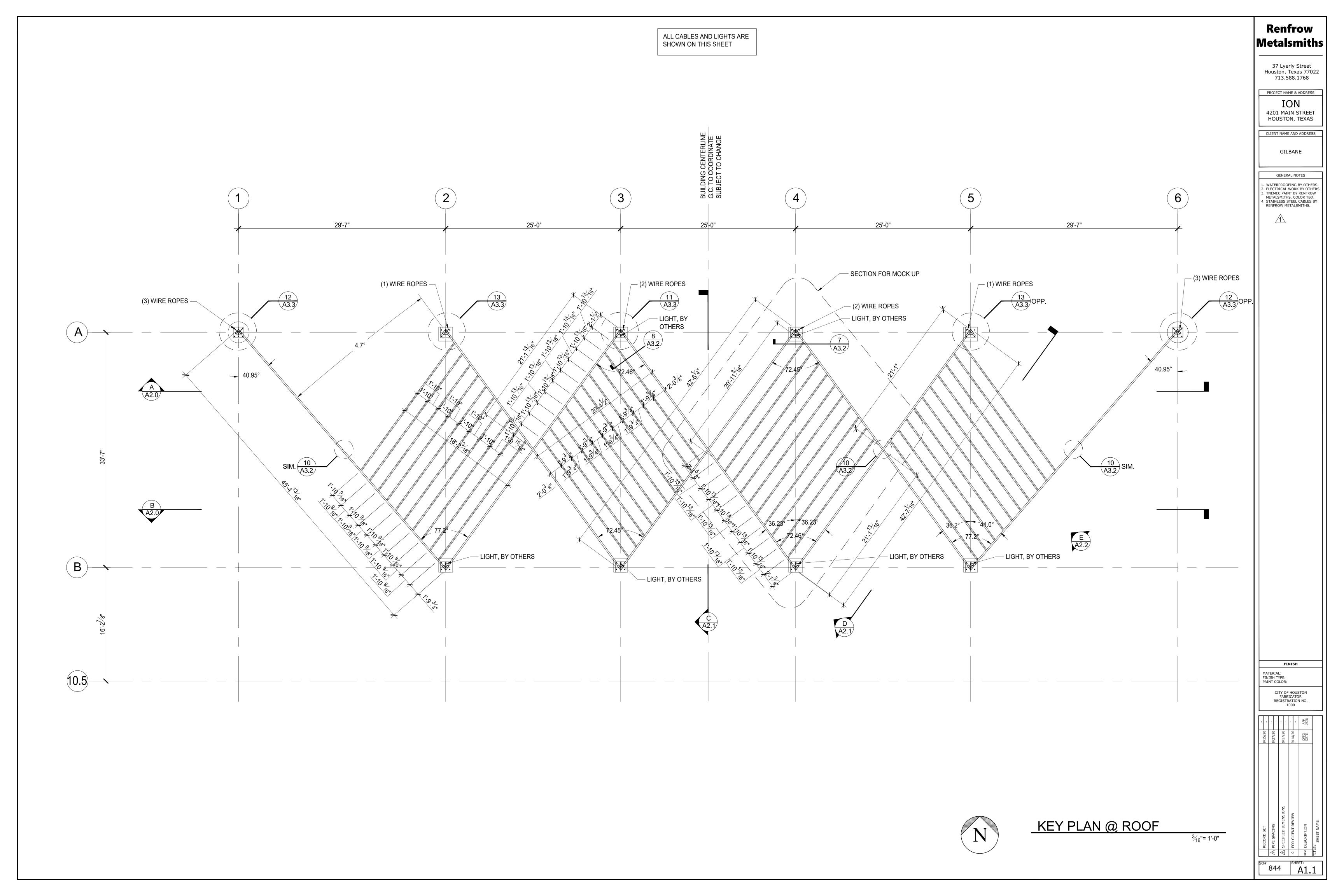
4201 MAIN STREET HOUSTON, TEXAS

CLIENT NAME AND ADDRESS

1. WATERPROOFING BY OTHERS.
2. ELECTRICAL WORK BY OTHERS.
3. TNEMEC PAINT BY RENFROW METALSMITHS. COLOR TBD.
4. STAINLESS STEEL CABLES BY







ALL PIERS AND PLINTHS TO BE SET AT ELEVATION 47.00 PER SHEET L06.103 (6)25'-0" 25'-0" 29'-7" 25'-0" 29'-7" 28'-1" 23'-6" 23'-6" 28'-1" 4 A3.0 B BASE PLATE LAYOUT ³/₁₆"= 1'-0"

Renfrow Metalsmiths

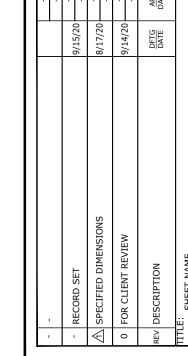
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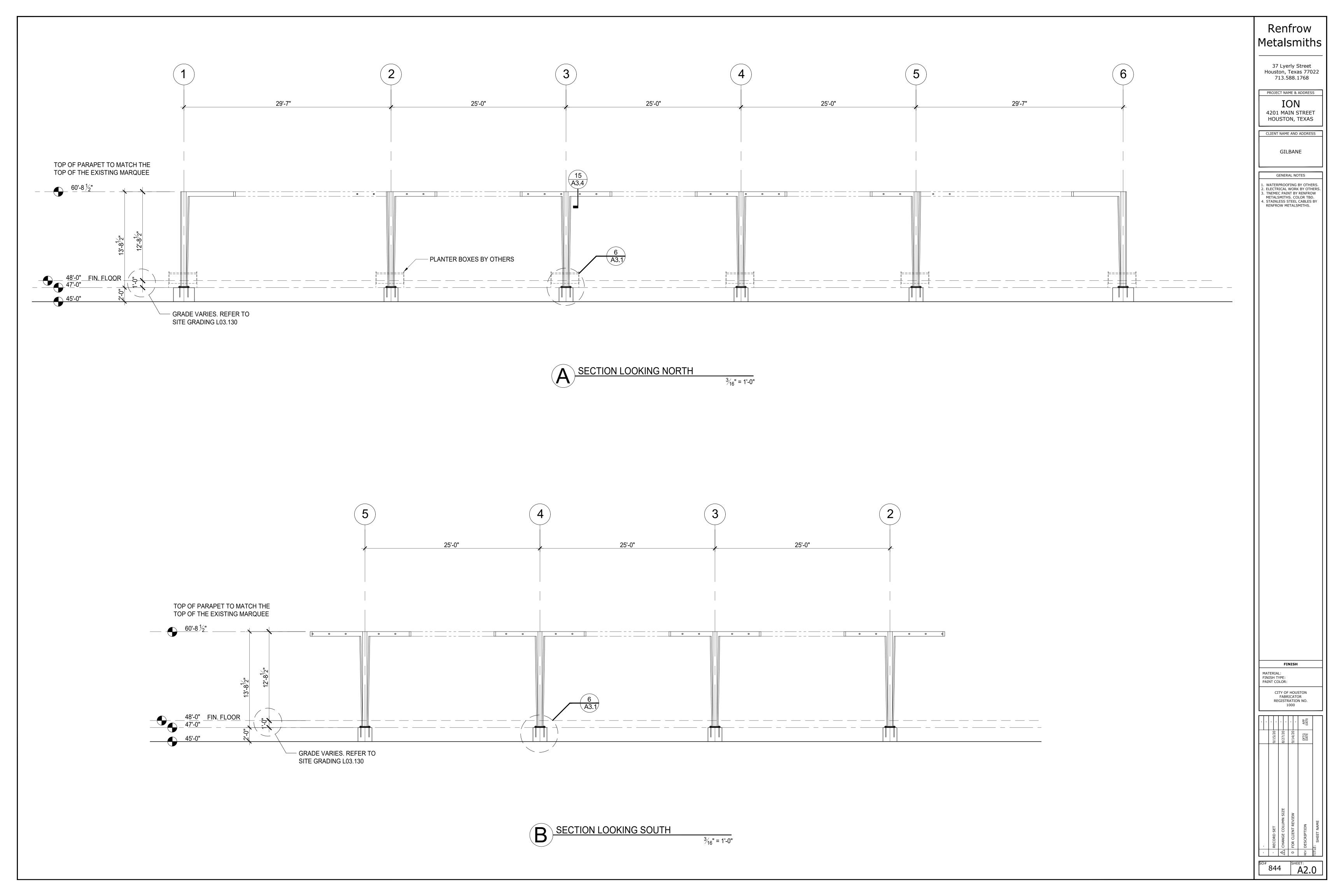
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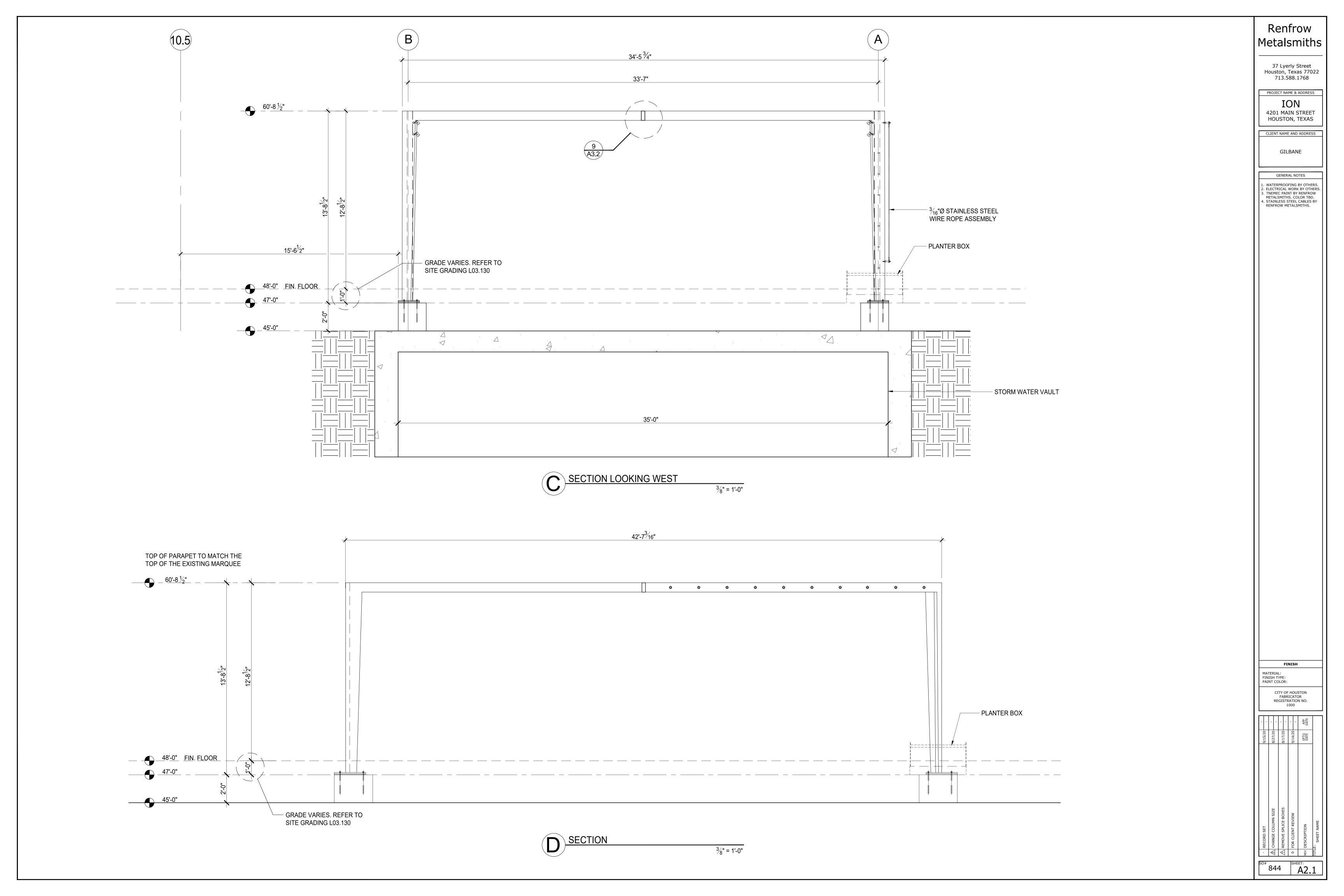
CLIENT NAME AND ADDRESS

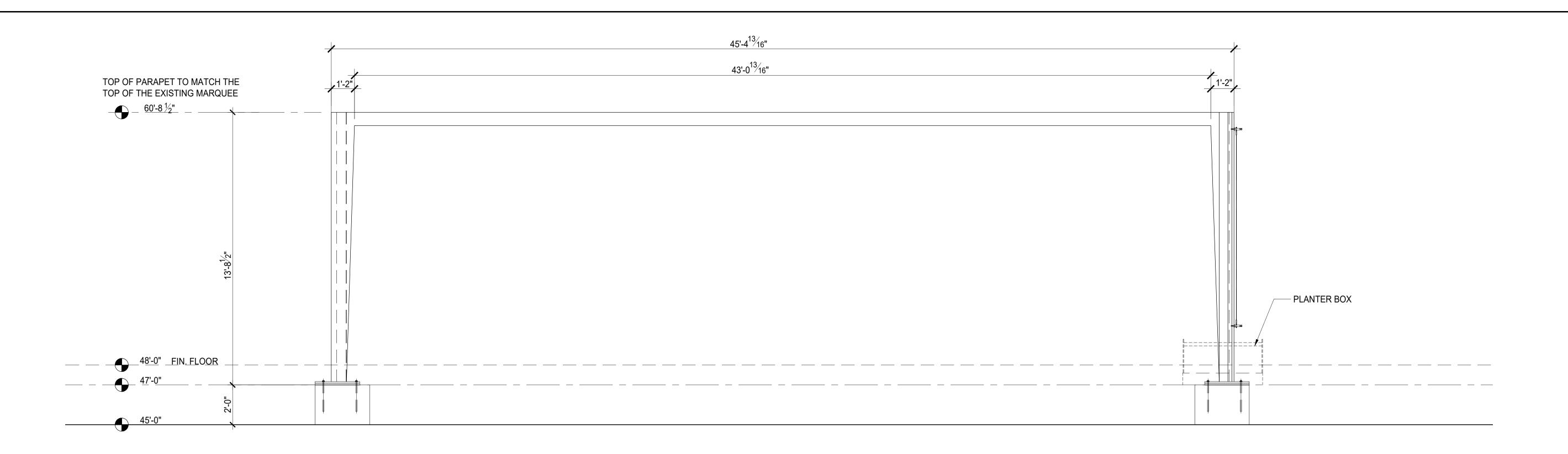
GILBANE

GENERAL NOTES 1. WATERPROOFING BY OTHERS.
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ELEVATION

3/8"= 1'-0"

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MATERIAL:
FINISH TYPE:
PAINT COLOR:

CITY OF HOUSTON FABRICATOR REGISTRATION NO. 1000

	$\perp \perp$	oxdot	\Box		
	9/15/20	8/27/20	9/14/20	<u>DFTG</u> DATE	
		N SIZE	ΙΕW		
	ET	COLUMN	NT REVI	NOI	NAME
	RECORD SET	CHANGE COLUMN SIZE	0 FOR CLIENT REVIEW	REV DESCRIPTION	SHEET NAME
'	RE	A.	FO	DE	TITLE:
1	'		0	REV	E

* 844 SHEET:

